

HULL PREPARATION

▶ ALUMINUM PROPELLERS

ACRALU + PA primer - A7.Tspeed Antifouling



1) PREPARATION

- Wash the surface and degrease with Nautix **Degreaser**
- Remove old paints and rough sand with 120-150 grit paper
- Rinse with fresh water and let dry thoroughly



Work in a well ventilated area.
Wear appropriate protective clothing, gloves, glasses and mask.

2) ADHESION PRIMER

- Apply 1 thin coat of Nautix **Acralu** adhesion primer.
- Homogenize each part separately before mixing.
- Do mix only the necessary quantity.
- Do not mix with thinner.
- Recommended overcoating time : 30 min



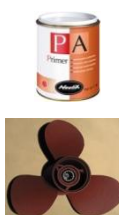
	10°C	15 °C	20°C	25°C
Pot life	9 h	8 h	6 h	3 h
Hand Dry	20 min	15 min	10 min	5 min
Max. overcoating time	2 h	1h30	1 h	30 min

Mixing ratio : 1 for 1 in weight
Covering: 15 m²/L per coat
Cleaning solvent : Nautix **DP**

3) PROTECTION PRIMER

Only for aluminium propellers :

- Apply 3 coats of Nautix **PA** primer



	10°C	15 °C	20°C	30°C
Hand dry	3 h	2 h	1 h 30	30 min
Sandable	24 h	20 h	12 h	6 h
Dry	4 days	3 days	30 h	20 h

Covering : 14 m²/L for 1 coat
Cleaning : Nautix **DP**

4) ANTIFOULING A7T.SPEED

- Apply 4 coats of Nautix **A7T.Speed** antifouling
- Application between 10°C and 35°C.
- To avoid blisters forming with condensation, hull and paint temperature must be close to air temperature.



	10°C	15 °C	20°C	25°C
Hand dry	can	2 h	1h30	1 h
	spray	5min	5min	5min
Time between coats	Can	4 h	3 h	2 h
	spray	20min	15min	10min
Min. tme before launching	can	4 h	3 h	2 h
	spray	3 h	2 h	1 h

Application : Spray, brush, spraygun (2 bars–nozzle 1.8 à 2mm)
Covering : 12.5 m²/L per coat (Spray 500mL : 2m²)



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